

Scope Certificate

Scope Certificate Number ICA-GRS-20-1102/02A
Scope Certificate Version Number ICA-GRS-20-1102/02A

ICEA
certifies that

ACCOPIATURA DI ASOLO SPA

Textile-Exchange-ID (TE-ID) TE-00022957

ICEA Client Number ICEA-TX-941

Via Dell'artigianato 14

Asolo, 31011

Veneto, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

**Fabrics (PC0028), Filling, stuffing (PC0020), Dyed fabrics (PC0025), Processed materials (PC0035),
Processed pre-consumer materials (PC0041)**

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

**Finishing (PR0012), Dyeing (PR0008)*, Finishing (PR0012)*, Packing (PR0020), Warehousing (PR0031),
Distribution (PR0031)**

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2027-01-14

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2026-01-15

Certification Body

Standard

Status: Valid


Paolo Zumaça



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): GIOVANNI POMANTE

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Scope Certificate Number ICA-GRS-20-1102/02A Version ICA-GRS-20-1102/02A
ACCOPPIATURA DI ASOLO SPA
GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
46546	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
48704	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
77833	Filling, stuffing (PC0020)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
80127	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	TE-00022957, TE-00036598, TE-00320266
80128	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	80.00% Recycled post-consumer Polyester (RM0189) + 20.00% Polyamide (RM0182)	GRS	TE-00022957, TE-00036598, TE-00320266
82832	Processed materials (PC0035)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82828	Processed materials (PC0035)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82834	Processed materials (PC0035)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82827	Processed materials (PC0035)	Other [FOAM] (PD0100)	84.00% Recycled post-consumer Polyurethane (RM0213) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82833	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82829	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
82831	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266

82830	Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	TE-00022957, TE-00036598, TE-00320266
88816	Fabrics (PC0028)	Special fabrics (PD0063)	[Upper knitted fabric] 57.00% Recycled pre-consumer Polyamide (RM0184) + 38.00% Polyamide (RM0182) + 5.00% Elastane (RM0160); [Bonding material] 100.00% Polyurethane (RM0210); [Bottom knitted fabric] 100.00% Polyamide (RM0182)	GRS; na; na	TE-00022957, TE-00036598, TE-00320266
92126	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	57.00% Recycled pre-consumer Polyamide (RM0184) + 38.00% Polyamide (RM0182) + 5.00% Elastane (RM0160)	GRS	TE-00022957, TE-00036598, TE-00320266
95978	Fabrics (PC0028)	Special fabrics (PD0063)	[Upper knitted fabric] 38.00% Polyamide (RM0182) + 5.00% Elastane (RM0160) + 57.00% Recycled pre-consumer Polyamide (RM0184); [Bonding material] 100.00% Polyurethane (RM0210); [Bottom knitted fabric] 100.00% Polyamide (RM0182)	GRS; na; na	TE-00022957, TE-00036598, TE-00320266
95977	Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	57.00% Recycled pre-consumer Polyamide (RM0184) + 38.00% Polyamide (RM0182) + 5.00% Elastane (RM0160)	GRS	TE-00022957, TE-00036598, TE-00320266

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2026-01-15

Certification Body

Standard

Status: Valid

Paolo Dumaca
Paolo Dumaca

Document digitally signed with PAdES standard, check details in the signature panel or with GoSign



Scope Certificate Number ICA-GRS-20-1102/02A Version ICA-GRS-20-1102/02A
ACCOPIATURA DI ASOLO SPA
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
ACCOPIATURA DI ASOLO SPA (MAIN) - TE-00022957	Via Dell'artigianato 14 Asolo 31011 Veneto, Italy	Combining, Bonding (PR0012), Labeling (PR0020)	GRS
ACCOPIATURA DI ASOLO SPA - MAGAZZINO FONTE - TE-00320266	Via Delle Industrie 77 Fonte 31010 Veneto, Italy	Warehousing (PR0031), Distribution (PR0031)	GRS

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
SITIP SPA - TE-00036598	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2027-01-14	Via Caduti 32 Cene 24020 Lombardia, Italy	Dyeing (PR0008), Finishing (PR0012)	GRS

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2026-01-15

Certification Body

Standard

Status: Valid


Paolo Dumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign