

Scope Certificate

Scope Certificate Number ICA-GRS-20-1102/01B-00

ICEA
certifies that

ACCOPIATURA DI ASOLO SPA

License Number ICEA-TX-941
Via Via Dell'artigianato 14
Asolo, 31011
Veneto, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Filling, stuffing (PC0020), Greige fabrics (PC0026), Dyed fabrics (PC0025), Processed pre-consumer materials (PC0041)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:


Finishing (PR0012), Dyeing (PR0008)*, Finishing (PR0012)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2025-01-14

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue
Bologna, 2024-01-15


Paolo Dumaca

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Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body: ICEA

Auditor(s): Mr. Giovanni Pomante

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed. To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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ACCOPPIATURA DI ASOLO SPA
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 10.00% Other (Polyether Polyol) (RM0262) + 6.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634

Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - POLA NEW LIFE] (PD0058)	53.00% Recycled pre-consumer Polyamide (RM0184) + 47.00% Polyamide (RM0182)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - VELLUTINO 110 NEW LIFE] (PD0058)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - VELLUTINO 90 NEW LIFE] (PD0058)	100.00% Recycled pre-consumer Polyamide (RM0184)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	56.00% Recycled pre-consumer Polyamide (RM0184) + 37.00% Polyamide (RM0182) + 7.00% Elastane (RM0160)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - SPAZIATO 3D NEW LIFE] (PD0058)	30.00% Recycled post-consumer Polyester (RM0189) + 70.00% Polyester (RM0186)	GRS (No label)	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - ORIONE 3D NEW LIFE] (PD0058)	54.00% Recycled post-consumer Polyester (RM0189) + 46.00% Polyester (RM0186)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - SPRINT 3D NEW LIFE] (PD0058)	54.00% Recycled post-consumer Polyester (RM0189) + 46.00% Polyester (RM0186)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics [Warp Knitted Fabrics - OLIMPO NEW LIFE] (PD0058)	60.00% Recycled post-consumer Polyester (RM0189) + 40.00% Polyester (RM0186)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	64.00% Recycled post-consumer Polyester (RM0189) + 36.00% Polyester (RM0186)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	35.00% Recycled post-consumer Polyester (RM0189) + 65.00% Polyester (RM0186)	GRS (No label)	1261,9634
Greige fabrics (PC0026)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	85.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	1261,9634

Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.00% Recycled pre-consumer Polyamide (RM0184) + 22.00% Elastane (RM0160)	GRS	1261,9634
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	85.00% Recycled pre-consumer Polyamide (RM0184) + 15.00% Elastane (RM0160)	GRS	1261,9634
Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Processed pre-consumer materials (PC0041)	Other [FOAM] (PD0100)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634
Filling, stuffing (PC0020)	Man-made fiber filling [Man-made stuffing material] (PD0048)	84.00% Recycled pre-consumer Polyurethane (RM0212) + 11.00% Other (Polyether Polyol) (RM0262) + 5.00% Latex (RM0172)	GRS	1261,9634

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GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - Number	Address	Process Categories	Standards
ACCOPIATURA DI ASOLO SPA (MAIN) - 1261	Via Dell'artigianato 14 Asolo 31011 Veneto, Italy	Combining, Bonding (PR0012)	GRS

Associated Subcontractor Appendix

None

Independently Certified Subcontractor Appendix

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
SITIP SPA - ICEA-TX-932	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2025-01-14	Via Caduti 32 Cene 24020 Lombardia, Italy	Dyeing (PR0008), Finishing (PR0012)	GRS

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